

Article

Separation and Concentration of Astaxanthin and Lutein from Microalgae Liquid Extracts Using Magnetic Nanoparticles

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Abstract: The downstream processing of natural active molecules remains the most significant cost in the production pipeline. This considerable cost is largely attributed to rigorous chromatographic purification protocols. In an ongoing effort to abate the dependence on chromatography in downstream processing, alternative affinity matrices in the form of magnetic particles (e.g., iron oxide) have emerged as viable candidates. Nevertheless, biotechnological applications of iron oxide particles are still confined to the research level or for low-throughput clinical applications. Herein, we describe an efficient, quick, and environmentally friendly method for the isolation of astaxanthin and lutein, two carotenoids with very similar chemical structure, from extracts of the microalga *Haematococcus pluvialis*. The technology proposed, named Selective Magnetic Separation (SMS), is based on the use of magnetic materials carrying affinity ligands that bind carotenoids and is applied as second step of purification. The method, thanks to functionalized magnetic nanoparticles, reduces the use of organic or toxic solvents. In the present work, we examined the most efficient binding conditions such as temperature, magnetic nanoparticles concentration, and elution time, as well as their effects on carotenoids recovery, with the aim to improve the non-covalent binding between the ligand (amines) and astaxanthin/lutein. Our initial results clearly showed that it is possible to use magnetic separation as an alternative to chromatography to isolate important and valuable compounds.

Keywords: bio-separation; carotenoids; nanoparticles; iron oxide; affinity binding

1. Introduction

Magnetic separation is a process based on magnetically responsive carriers of micro- or nano-meter size covalently bound to a ligand, which demonstrates an exclusive affinity with the molecule of interest [1]. Usually, the functionalized magnetic particles are dissolved in the solution containing the target molecule [2] or spread on top of a flat electromagnetic surface in order to enhance the active trapping area. Afterwards, the separation of the magnetic complexes from the rest of the mixture is performed using magnetic gradients [3,4]. In order to successfully separate the highest quantity of a given molecule, a proper reaction condition of the magnetic material with the compound source represents a crucial step [5]. The detachment of the compound of interest from the magnetic material is another key step both for the reusability of the magnetic particles and for the

recovery yield of the product [5]. Since target molecules are trapped by the ligand through relatively weak bonds, the separation from magnetic particles is performed using mild chemical treatments such as pH and ionic strength variations, solvents, or by changing physical parameters as pressure or temperature [3,6]. After ligand-target bonds disruption, magnetic particles are magnetically removed from the target compound solution with a permanent magnet or, alternatively, an electromagnet. Magnetic separation techniques have been used already in various isolation efforts of biologically active compounds, as well as in genomic isolation from algae and cyanobacteria [7–10]. Furthermore, fatty acid isolation from olive and sunflower oils based on magnetic nanoparticles achieved an 85% efficiency [11]. Concerning human health safety, several studies confirmed that iron oxide nanoparticles (Fe_3O_4) when properly functionalized, present low toxicity towards human lung cell line (A549), as well as mesenchymal stem cells [12,13]. Nevertheless, the magnetic separation remains a technique mostly used for research purposes, with little or none used in high-throughput separation of industrially important molecules.

Microalgae are cell factories which produce numerous biologically active compounds such as proteins, polysaccharides, peptides, lipids, oligonucleotides, as well as pigments such as carotenoids, chlorophyll, and others. These high-added value products have a tremendous use in various biological and biotechnological applications, in cosmetics, animal feed, human food, energy, and, recently, in biomedical and pharmaceutical applications [5,14]. The simplicity of the growth conditions of microalgae cells, as well as the ability to grow at a high rate, result in the accumulation and high yield of the above-mentioned secondary metabolites. However, the isolation, separation, and purification of such compounds still represent the most crucial processes for an economical and sustainable production [14,15]. The techniques commonly used require large volumes of reagents and specific equipment leading to increased cost, making the isolation of the above-referred compounds non-profitable for the industries.

Carotenoids (astaxanthin, lutein, zeaxanthin, fucoxanthin, and β -carotene) are organic pigments belonging to the tetraterpenes family, consisting of isoprene units and being a member of the photosynthesis process [16]. Astaxanthin, for example, is very attractive for important industrial markets, both as a food-grade coloring as well as an antioxidant agent [17]. Following the microalgae cell wall disruption by mechanical or chemical methods, the isolation of carotenoids and their separation or isolation from other constituents can be achieved by solid-liquid extraction [18], supercritical solid extraction [19], ultrasound, pulse field, or even enzymatic assisted extraction [20], via the use of Generally Recognized As Safe (GRAS) solvents [21] and CO_2 supercritical fluid extraction [22]. Chromatography is extensively used for carotenoid isolation, which bears advantages but also limits [23,24]. Specifically, for the extraction of carotenoids from microalgae, polar solvents are needed [25], which may represent an environmental threat.

In this study, we established an efficient, quick, and environmentally friendly method for the isolation of astaxanthin and lutein (two carotenoids with very similar chemical structure) from extracts of *Haematococcus pluvialis* (*H. pluvialis*), avoiding organic or toxic solvents. We used affinity interaction between amine groups, immobilized on magnetic nanoparticles, and astaxanthin/lutein chemical structures. We examined the most efficient binding conditions such as temperature, magnetic nanoparticles concentration, and elution time on carotenoids recovery with the aim to improve the non-covalent binding of ligand (amines) and astaxanthin, as well as lutein. Our results, as proof-of-concept, support the possibility for scaling-up isolation processes based on magnetic separation, which can overcome purification drawbacks linked to the standard methods such as chromatography or solvent extraction.

2. Materials and Methods

2.1. Microalgae Extracts

Carotenoids extracts from *H. pluvialis* organism were prepared using GRAS solvents and CO_2 supercritical fluid extraction [21,22]. A brief component description of

H. pluvialis biomass and extracts is provided in Table 1, and more information is provided in References [21,22].

Table 1. *H. pluvialis* biomass and extracts composition.

	mg/g <i>H. Pluvialis</i> Biomass	mg/g Extracts	Recovery %
Moisture	2.79	0	
Ash	40.2	1.58	3.93
β -carotene	0.99	2.5	50.0
Astaxanthin	20	45.85	48.20
Lutein	7.7	10.05	26.00
Proteins	256.7	122.61	47.76
Carbohydrates	63	0.36	0.57
Total Dietary Fibers	585.2	39.8	6.80
Lipids	26	17.39	66.88

2.2. Magnetic Nanoparticles

Aqueous dispersion of magnetic nanoparticles FluidMAG-Amine with hydrodynamic diameter of 100 nm was purchased from Chemicell (Chemicell GmbH, Berlin, Germany). The concentration of magnetic nanoparticles was 25 $\mu\text{g}/\mu\text{L}$. The functional group covalently bound to the nanoparticles surface was aminosilane (see Figure 1).

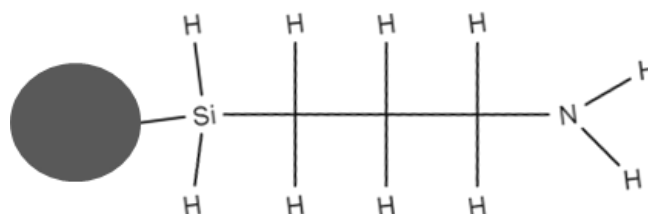


Figure 1. Chemical structure of FluidMAG-Amine nanoparticles.

2.3. Reagents and Standards for Liquid Chromatography-Mass Spectrometry

Trans-Astaxanthin were purchased from Sigma-Aldrich (St. Louis, MO, USA) and *trans*-lutein were obtained from Extrasynthese (Genay, France). No carotenoids internal standard was used for the analysis. All solvents used were of LC-MS grade. Methanol, acetonitrile, and methyl-tert-butyl ether (MTBE) were acquired from Fluka (Darmstadt, Germany) and Fischer Chemical (Pittsburgh, PA, USA).

2.4. Liquid Chromatography-Tandem Mass Spectrometry (LC-MS/MS) Analysis

The LC-MS instrumentation used for the analysis included (i) a quaternary pump, (ii) an autosampler with a thermostat tray oven (Accela, Thermo Scientific, Waltham, MA, USA), (iii) an Acclaim C30 reversed-phase column (3 μm particle size, 150 \times 2.1 mm i.d), (iv) a guard column, and (v) LTQ Orbitrap Velos mass spectrometer (Thermo Scientific, USA). The temperature of the tray oven was set at 10 $^{\circ}\text{C}$ and the temperature of the C30 column was adjusted at 25 $^{\circ}\text{C}$. The applied LC-MS method is based on the method developed by Tsiaka and colleagues [26].

The mobile phase consisted of three different solvents, acetonitrile (ACN) (A), methanol (B), and MTBE (C). The flow rate of the mobile phase was set at 350 $\mu\text{L}/\text{min}$. As described by Tsiaka and colleagues [26], the gradient elution program included the following steps: 0–5 min (30% A, 70% B), 5.1–13 min (22.9% A, 65.8% B, and 11.3% C), 13.1–14 min (5% A, 75% B, and 20% C), 14–14.1 min (30% A, 70% B), and 14.10–20 min (30% A, 70% B). All samples for LC-MS analysis were dissolved in MeOH-MTBE 1:1 *v/v* (injection solvent) and the injection volume was set at 5 μL . In particular, (a) 100 μL of control sample were diluted in 500 μL of injection solvent, (b) 50 μL of sample S1 were diluted in 500 μL of injection solvent, and (c) 50 μL of sample S2 were diluted in 450 μL of injection solvent.

Optimal MS source conditions are presented in our previous works [26]. Atmospheric pressure chemical ionization (APCI) in positive mode was used for the identification and content estimation of astaxanthin and lutein, which were conducted by selected-reaction monitoring (SRM) mode. The retention times (RTs) and the collision energies required for carotenoid fragmentation, as well as the MS/MS mass transitions of parent to product ions are shown in Table 2. All spectra were processed using Xcalibur software (version 2.1, Thermo Scientific, Waltham, MA, USA).

Table 2. Retention times and MS/MS transitions of the examined carotenoids.

Carotenoids	Retention Time, RT (Minutes)	Collision Energy (eV)	Parent Ion (m/z) [M + H] ⁺	Product Ion Used for Carotenoid Determination (m/z)
Astaxanthin	3.24	40	597.4	579.3
Lutein	3.82	35	551.4	533.3

The loss of water from hydroxy carotenoid astaxanthin produced the ion with $m/z = 579.3$, which was used for the estimation of astaxanthin content. In the case of lutein, the intensity of product ion with $m/z = 551.4$ was higher than that of parent ion of $m/z = 569.4$. Thus, the mass transition used for lutein content estimation was the fragmentation of $m/z = 551.4$ to the product ion with $m/z = 533.3$. In addition, the fragment ion with $m/z = 495.3$ was observed only during the fragmentation of lutein and it can be used for the elucidation of lutein from other isomer carotenoids, such as zeaxanthin [27,28].

2.5. Saturation of FluidMAG-Amine with Astaxanthin

A commercial solution of astaxanthin with a concentration of 1 $\mu\text{g}/\text{mL}$ was dissolved in ethanol and used to optimize the conditions for the most efficient recovery of the carotenoids. For each test, 50 ng of astaxanthin was used with variable volumes of magnetic nanoparticles and buffer for a total volume of 1 mL. The reaction time between magnetic nanoparticles and the solution containing astaxanthin was 1 h in continuous shaking. Following the binding of astaxanthin to the amine group, the carotenoid was eluted using 1 mL of acetone and the absorbance was measured at 530 nm. For spectrophotometer measurements, we used the X-ma 1000 machine (Human Corporation, Seoul, South Korea) with a fixed wavelength of 530 nm. The elution time was studied by using variable concentrations of magnetic nanoparticles (250, 750 and 1250 μg) in low (4 $^{\circ}\text{C}$), high (40 $^{\circ}\text{C}$), or room (25 $^{\circ}\text{C}$) temperature.

After optimizing the best extraction conditions, we tested several raw microalgae extracts containing carotenoids [21,22]. In total, 0.1 mL of the raw extracts (in hexane or ethanol) were mixed with 0.9 mL of PBS buffer. The PBS buffer was made by 0.01 M sodium phosphate, 0.0027 M potassium chloride and 0.137 M sodium chloride (Phosphate buffered saline tablets, Merk, Germany). The mixture remained on a shaker for variable time points and temperatures (1 h and 2 h; low (4 $^{\circ}\text{C}$), high (40 $^{\circ}\text{C}$), or room (25 $^{\circ}\text{C}$) temperature). After testing raw extract in hexane, it was noticed that such solvent was immiscible with the water-based PBS buffer, therefore only raw extracts in ethanol were used for all the tests.

After each binding or elution step, tubes containing suspensions were placed in a special magnetic rack (MagnetoPURE BIG SIZE, Chemicell GmbH, Germany) for 10 min, the supernatants were removed, eventually its absorbance measured, and then the nanoparticles were washed three times with 500 μL PBS. Following this, 200 μL of acetone was mixed with the nanoparticles and the solution was left from 10 to 60 min at room temperature. Then, the supernatants were used for spectrophotometer and LCMS analysis.

2.6. Software for Structural Analysis

Structural visualization of carotenoids and aminosilane were performed using MolView platform, an open-source web application which allows one to download or draw chemical structures (<https://molview.org/>, accessed on 1 December 2021). To calculate the atomic charges of carotenoids and aminosilane groups, we used the web application AtomicCha-

rgeCalculator [29], owned by Masaryk University, which allows one to use the software free of charge. MOL files were generated or retrieved from MolView website and uploaded on the AtomicChargeCalculator web application (<https://webchem.ncbr.muni.cz/Platform/ChargeCalculator>, accessed on 1 December 2021).

3. Results

3.1. Effect of Temperature, Magnetic Nanoparticles Concentration and Elution Time on Commercial Astaxanthin Recovery from Solution

We proceeded to study specific parameters optimization affecting the binding using magnetic nanoparticles functionalized with amine groups and astaxanthin solutions, which were prepared with highly pure commercial astaxanthin standards.

Temperature, magnetic particle concentration, as well as elution time have been examined in quadruplicates with a concentration of astaxanthin of 1 $\mu\text{g}/\text{mL}$ in ethanol as described in Materials and Methods. Following the binding of astaxanthin to magnetic nanoparticles bearing amine groups, the carotenoid was eluted using 1 mL of acetone and the absorbance was measured (Figure 2). After 10 min of elution, it was found that the binding reaction was successful with all nanoparticles concentrations and temperatures tested (Figure 2). However, since at room temperature the recovery yield of astaxanthin was nearly 50%, using 30 μL and 50 μL (750 and 1250 μg) of magnetic nanoparticles, we concluded that the upcoming reaction can be conducted at room temperature without dramatically affecting the reaction yields (Figure 2).

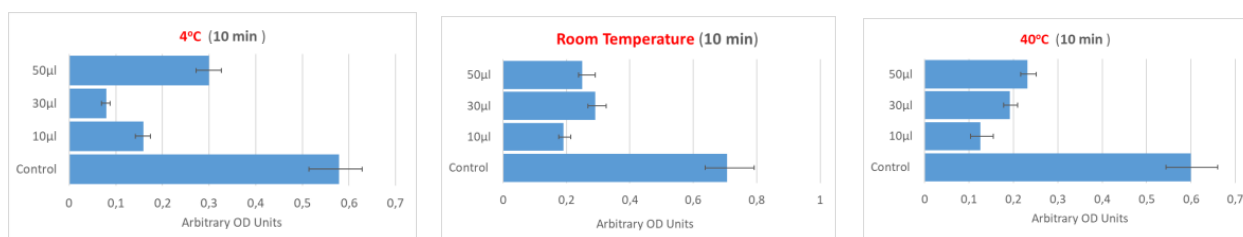


Figure 2. Effect of temperature (4 °C, 25 °C RT, 40 °C), magnetic nanoparticles concentration (10 μL , 30 μL , 50 μL) and elution time (10 min) on the recovering of commercial astaxanthin. Histograms represent solutions absorbance, for each sample a spectrophotometer measure was performed at 530 nm. Units are presented as OD (Optical Density).

Increasing the elution time at 60 min (Figure 3) resulted in an almost duplication of astaxanthin recovery yield when compared to 10 min, for each temperature and each nanoparticle concentration tested, indicating that, for the elution, at least 1 h incubation in acetone is necessary. Furthermore, we observed that magnetic nanoparticle concentrations, especially after 1 h of elution, showed no critical difference in their ability to bind astaxanthin, as well as the three different temperatures tested.

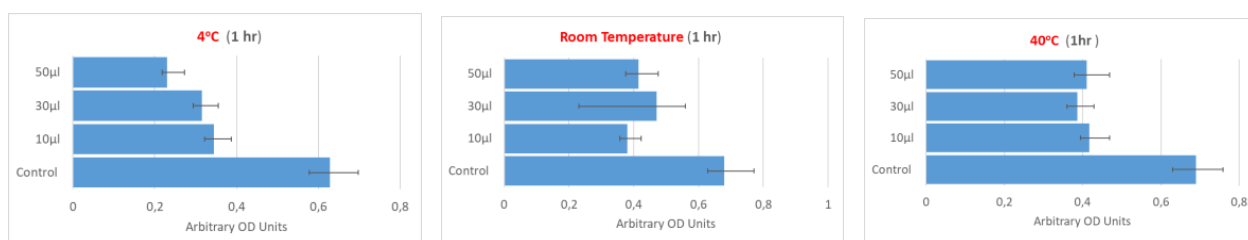


Figure 3. Effect of temperature (4 °C, 25 °C RT, 40 °C), magnetic nanoparticles concentration (10 μL , 30 μL , 50 μL), and elution time (60 min) on the recovering of commercial astaxanthin. Histograms represent solutions absorbance, for each sample a spectrophotometer measure was performed at 530 nm. Units are presented as OD (Optical Density).

Therefore, from the above optimized conditions we concluded that the best parameters to recover astaxanthin from a liquid solution were: (i) 10 μL (250 μg) of magnetic nanoparticles functionalized with aminosilane groups, (ii) final reaction volume of 1 mL, (iii) incubation/mixing of 1 h at room temperature, and (iv) elution time of at least 1 h with acetone at room temperature.

3.2. Magnetic Separation of Astaxanthin from *H. pluvialis* Extracts

The water-based solution of the magnetic nanoparticles guided us to prepare the extracts from *H. pluvialis* by using CO_2 supercritical fluid extraction and ethanol [22] instead of other organic solvents [21], which might not form a homogenous solution with water. Figure 4A shows that after 1 h of incubation at room temperature of magnetic nanoparticles with microalgae extracts (first preparation, Figure 4B) containing carotenoids, almost all carotenoid molecules were trapped on the nanoparticles pellet. The red/orange color, typical of carotenoids alcoholic solutions, vanished due to the addition of magnetic nanoparticles. Spectrophotometric analysis of the alcoholic solution where carotenoids were initially suspended (without eluting the trapped biomolecules with acetone), showed that >90% of the color was withdrawn from the mixture after 2 h incubation (Figure 4A).

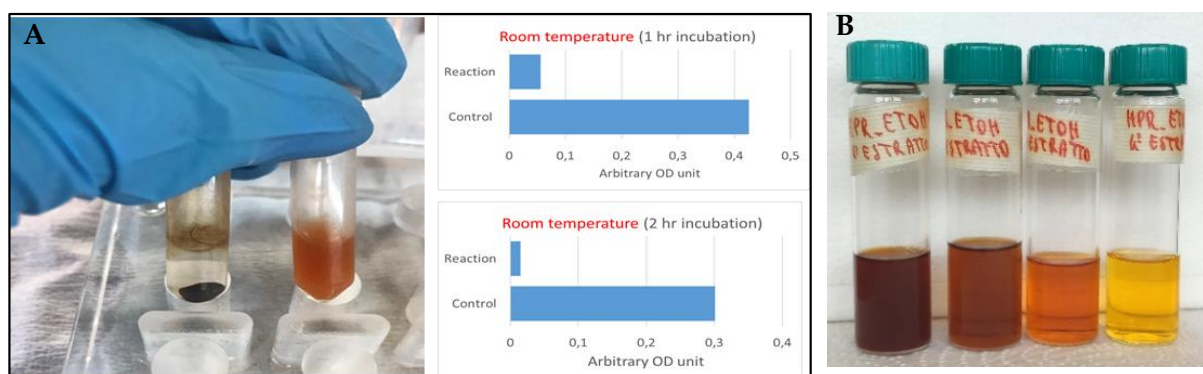


Figure 4. (A) Effect of incubation time (1 & 2 h) at room temperature and 250 μg of magnetic nanoparticles on recovery of carotenoids from *H. pluvialis* extracts prepared using CO_2 supercritical fluid extraction and ethanol as solvent. Spectrophotometric data are presented using arbitrary units to indicate solution absorbance (also known as Optical Density, OD). Charts on the left report the OD of control and reaction samples (supernatant). (B) Carotenoid solutions resulting from multistep CO_2 supercritical fluid extraction of *H. pluvialis* biomass.

The same results were obtained with a second preparation of carotenoids (Figure 4B) from *H. pluvialis*. In this case, the spectrophotometric measurement was performed on the carotenoids eluted from the magnetic nanoparticles pellet using acetone. When magnetic nanoparticles were added to the *H. pluvialis* extracts, after 1 h of incubation almost all of the compound was retained on the magnetic nanoparticles surface as the solution appeared clean and clear (Figure 5).

3.3. Carotenoids Purity Analysis after Magnetic Separation

The *H. Pluvialis* extracts on which the magnetic separation was tested did not only contain astaxanthin and lutein, but also other carotenoids and other metabolites as well. Therefore, to evaluate how selective the aminosilane groups are on trapping only astaxanthin and lutein, we performed LC-MS tests. From the nanoparticles pellets (Figures 4A and 5), astaxanthin and lutein were eluted using 0.2 mL of acetone. After 1 h of incubation with acetone, sample tubes were placed on a magnetic rack for 10 min in order to pellet magnetic nanoparticles (free of carotenoids) and the supernatant was transferred to fresh tubes for further LC-MS analysis. The astaxanthin and lutein content of control (*H. pluvialis* raw extracts) and two magnetically isolated samples, was determined by the calibration curves using astaxanthin and lutein commercial standards. The concentrations of standard

solutions used to construct the calibration curves ranged between 0.025–15 µg/mL (for astaxanthin) ($n = 11$) and 0.5–15 µg/mL (for lutein) ($n = 8$). The regression coefficients (R^2) were 0.996 for astaxanthin and 0.997 for lutein, respectively, verifying the linearity of the method. Intra-day repeatability was performed by running three replicates of the three quality control (QC) samples on the same day, confirming that the developed LC-MS/MS method was precise since %RSD of QC samples was lower than 15% [30]. All samples (control, S1, and S2) were measured in triplicate at confidence level 95% (p -value ≤ 0.05). Intra-day repeatability was performed by running quality control (QC), and the quality parameters were the following: Astaxanthin Low = 0.05 µg/mL, Medium = 1 µg/mL, High = 15 µg/mL; Lutein: 0.5 µg/mL, 5 µg/mL, 15 µg/mL. The concentrations of the two analyses in each sample are presented in Table 3.

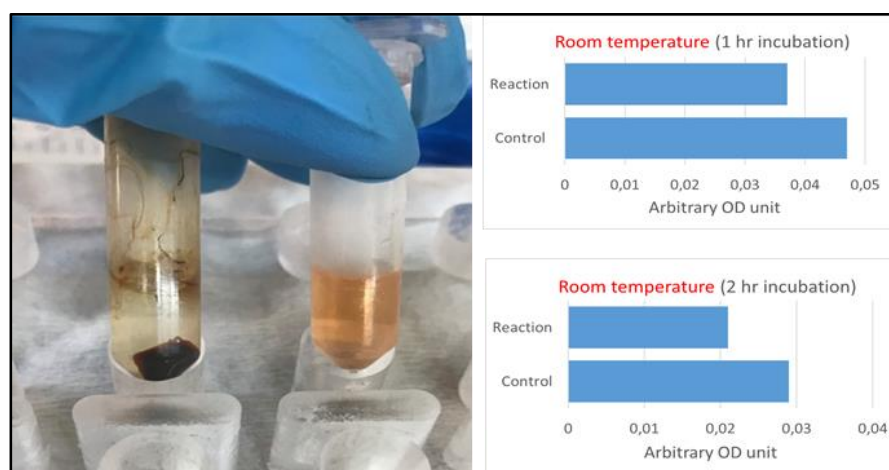


Figure 5. Effect of incubation time (1 & 2 h) at room temperature and 250 µg of magnetic nanoparticles on the recovery of carotenoids from *H. pluvialis* extracts prepared using CO₂ supercritical fluid extraction and ethanol as solvent. Spectrophotometric data are presented using arbitrary units to indicate solution absorbance (also known as Optical Density, OD). Charts on the left report the OD of control and reaction samples (pellet acetone eluted).

Table 3. Astaxanthin and lutein concentration (mg/mL) for control, S1 and S2 samples.

Carotenoids	Control Sample	S1 Sample	S2 Sample
Astaxanthin (mg/mL) (\pm stdev)	0.06944 (\pm 0.00039) ^c	0.1617 (\pm 0.0028) ^a	0.1424 (\pm 0.0015) ^b
Lutein (mg/mL) (\pm stdev)	0.17123 (\pm 0.00035) ^c	0.36852 (\pm 0.00018) ^a	0.3326 (\pm 0.0011) ^b

a, b, c: Different letters at the same row indicate statistically significant differences (p -value ≤ 0.05). Control sample is the raw microalgae extract (first bottle on the left of Figure 4B); S1 and S2 represent the control sample that undergo magnetic separation and the reaction is repeated twice.

Based on the results of ANOVA test, astaxanthin concentration differed significantly in all three samples (p -value ≤ 0.05). The control sample, acquired from CO₂ supercritical fluid extraction, contained the lowest concentration of *trans*-astaxanthin, whereas samples S1 (first carotenoids preparation) and S2 (second carotenoids preparation) presented up to two times higher astaxanthin content when compared to control sample. The same trend was also observed in the case of lutein content, where control sample contained two times lower lutein concentration than samples S1 and S2 (p -value ≤ 0.05). The ratio of the *trans*-form of lutein to *trans*-astaxanthin was between to roughly 2.0 to 2.5 in favor of lutein.

This optimized method constitutes a meticulous and high yield (>90%) method for selective separation of carotenoids from microalgae extracts, partial for astaxanthin and lutein with astaxanthin being the sovereign carotenoid. Selective magnetic separation of carotenoids with amine groups is a profitable method for large scale processes leading to high concentrated carotenoid levels.

4. Discussion

In this study, we examined the ability of aminosilane functionalized magnetic nanoparticles to trap two chemically related carotenoids from commercial preparation as well as from microalgae extracts, providing a proof-of-concept about the ability of SMS method to isolate carotenoids faster, more simply, and possibly at a lower cost when compared to traditional methods such as chromatography. The aminosilane functionalized nanoparticles should not have intrinsic specificity for carotenoids, however, based on our experiments, by mixing them with commercial astaxanthin as well as with carotenoids from *H. pluvialis* microalgae extracts we observed a clear separation of carotenoids from the solution since such solution discoloured (Figures 4A and 5). Therefore, further improvement of SMS is necessary, especially regarding selectivity as well as other parameters affecting the process, such as the pH and pKa of both carotenoids; indeed, it is possible that by changing the reaction pH (in our case, roughly 7 due to the PBS buffer), the protonation of aminosilane group changes and, in turn, a more favourable interaction is possible. Nevertheless, our results indicate that affinity magnetic matrices are a valid alternative that can be explored for downstream processing of natural active molecules.

Astaxanthin and lutein consist of two terminal β -ionone-type rings joined by a polyene chain (Figure 6). They have two asymmetric carbons located at the 3,3'-position of the β -ionone ring, with a hydroxyl group (-OH) on either end of the molecule. Oxygen is present in the ring system as both a hydroxyl and a keto (C=O) group (Figure 6). Astaxanthin exists as *cis* or *trans* geometrical isomers [31]. Lutein is naturally present with a variety of isomers characterized by *cis/trans* (geometry, also indicated as E/Z [32]).

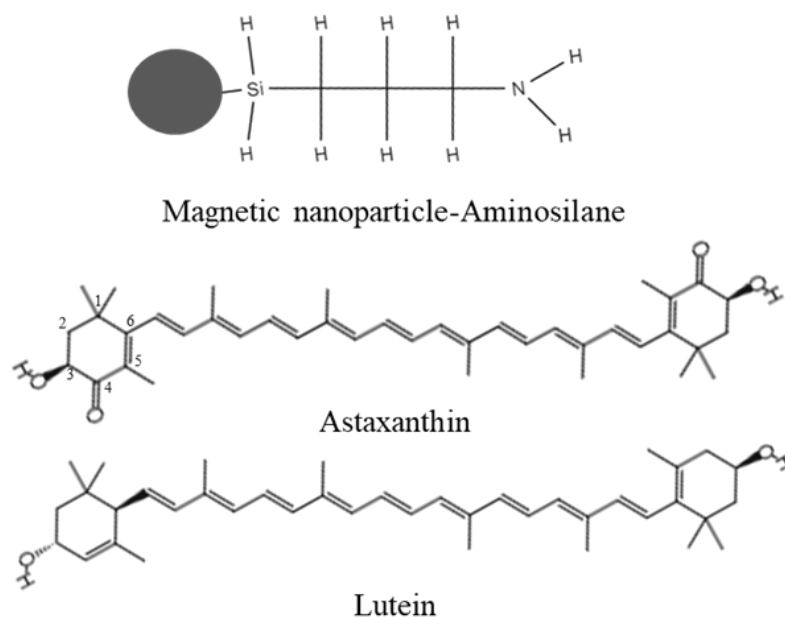


Figure 6. Chemical structure of FluidMAG-Amine nanoparticles, astaxanthin, and lutein.

Our hypothesis for a possible mechanism underneath the successful binding of these two carotenoids to the magnetic nanoparticles aminosilane group (Figure 6) implies that the formation of hydrogen bonds between radical groups present on the β -ionone-type rings and the amine group present on the nanoparticles surface. Several combinations of hydrogen bonds are possible and most probably there is no favorite one; however, we noticed that two hydrogen bonds can be established between the amine group and the hydroxylic groups at the 3 position of the β -ionone ring (Figure 7). As reported in Figure 7, both oxygen and nitrogen possess a relatively high negative charge, which in turn provoke a considerable positive charge on the hydrogen atoms bond to them. Such highly charged atoms provide an ideal environment to form hydrogen bonds. Since hydroxylic groups are present in both carotenoids and at the same position on the β -ionone rings, we believe that

both molecules may form strong binding to nanoparticles through their hydroxylic groups.

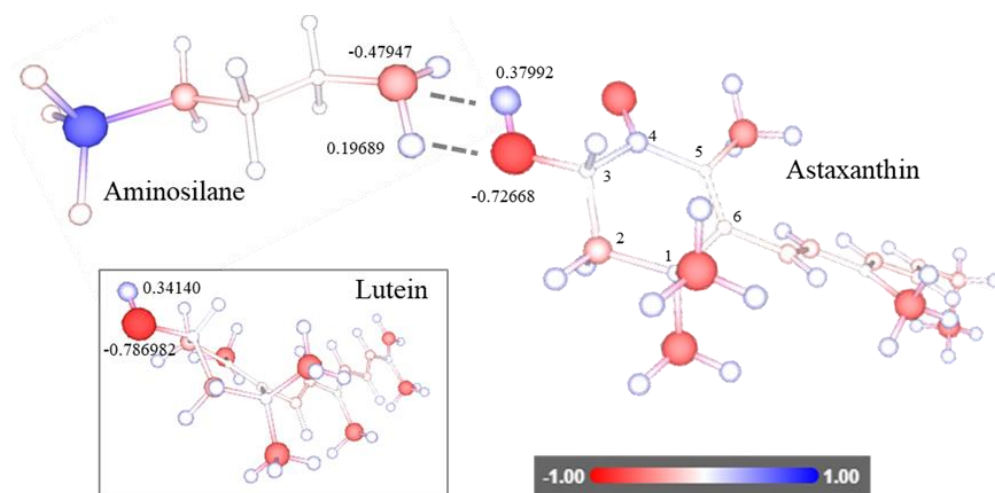


Figure 7. Proposed mechanism for carotenoids binding on aminosilane functionalized magnetic nanoparticles. Dash lines represent hydrogen bonds. Numbers represent the electrical charges of atoms. Electrical charge scale has been normalized with an arbitrary range between -1 (max negative charge) and 1 (max positive charge) using AtomicChargeCalculator software [29]. Red and blue color intensity indicate the charge magnitude.

Even though hydroxylic groups are very common in a variety of synthetic and natural compounds, and thus the selectivity of target compound is affected, we believe that in certain circumstances, a decent degree of selectivity can be obtained. Indeed, we developed this method to concentrate and extract carotenoids from raw microalgae extracts. A multi-step process based on CO₂ supercritical extraction was previously utilized to increase the yield of carotenoids extraction from *H. pluvialis* [22]. This process, though very effective, results in multiple vials with decreasing carotenoids concentration (Figure 4B).

The magnetic separation method offers a valid alternative to other techniques, since the low-concentrated solution can be mixed with magnetic nanoparticles and carotenoids can be easily concentrated.

Traditionally, HPLC and reversed phase HPLC are extensively used for carotenoid isolation and remain the best method to purify such molecules [23,24]. Concerning identification, gas chromatography coupled with mass spectroscopy are useful methods for the identification of carotenoids and retinoids [23]. Despite the high success rate of carotenoid isolation by the above methods, there are a few parameters that need to be taken in account. Lipid content in the microalgae extract may affect the HPLC isolation. High lipid content must be diluted in organic solvent, which can be miscible in HPLC mobile phase. Moreover, high lipid content in a simultaneously low carotenoid content needs saponification for the proper separation of the lipids from the carotenoids, as well as the carotenoids from chlorophylls. Furthermore, the form of carotenoid is important, e.g., carotenes as well as xanthophylls form ester linkages and so can be directly extracted by lipophilic solvents [33–35]. Therefore, based on the source, extracts undergo different protocols each time for carotenoid isolation by chromatographic methods, leading to time consumption and high costs [36].

The SMS technique, due to its nature, supports a highly efficient separation for the bioactive compounds, existing in low concentration, from extracts and other mixtures of liquid media, while also not disrupting sensitive biological compounds such as proteins and peptides in comparison to the traditional column chromatography methods. Furthermore, similarly to chromatography, SMS is applied after a first step of broad chemical separation, but unlike chromatography, SMS presents relatively low cost (no pressurization, no cartridges, reduces amount of solvent for the mobile phase) and, most importantly, it can be applied on a large scale since functionalized nanoparticles can be mixed in relatively

large solution volume. In addition, nanoparticles can be reused. Even though we did not perform recycling experiments, we believe that magnetic nanoparticles can be reused several times. In fact, assuming that aminosilane groups are damaged during the elution process, the nanoparticle core remains intact and can undergo to a second round of functionalization, providing that the same binding performance is used again. On the other hand, if aminosilane groups are not damaged during the elution process, nanoparticles can be reused directly in a second round of isolation without any additional step to regenerate them.

Isolation of astaxanthin from *H. pluvialis* extracts with organic solvents, breakdown pretreatment process of cells, enzyme lysis, mechanical disruption, and spray drying achieved lower efficiencies from 78% up to 87% [37,38]. In the above processes, temperature was mostly kept in higher degrees [38] when compared to this study, while incubation time was similar [39], indicating that the SMS is an affordable process.

5. Conclusions

We demonstrated a successful binding of astaxanthin/lutein to the functionalized magnetic nanoparticles without the necessity of any costly ligand, but rather just an amine group supporting a less costly and time consuming method. Specifically, in commercial astaxanthin solution, the optimized conditions for the best recovery were 250 µg of magnetic nanoparticles in a final volume of 1 mL and an elution time of at least 2 h. These conditions resulted in a successful isolation (>90%) of astaxanthin and lutein from *H. pluvialis* extracts after two hours of incubation. The SMS efficiency in this study was higher than the one achieved from an HPLC-DAD-MS/MS carotenoid isolation process [24].

The efficient isolation of carotenoids from microalgae extracts in our study supports the necessity of further studies for the SMS on the recovery of high value added products. Presently, magnetic strategies are also used for the harvesting (de-watering) of microalgae cells [40], as well as cultivation [41], and have gained advantages when compared to other competitive techniques. Therefore, it is now possible to design biotechnological processes based on the use of magnetic nanoparticles that allow cultivation, harvesting, and extraction of natural compound from microalgae cells.

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